



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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RBW6205G08931-3G

Job Sheet 190190



Part No: RBW6205G08931-3G

Job Qty: 1 pcs

Part Name: Main Rotor Scissor Coupling Remove Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/5/19

Job Tracking No: SIOP

Due Date: 3/15/19

Created By: Dara Macdonald

Type: Stock

Description:

Note: DWG RBW6205G08931-3G Rev.0 IPP Rev. A 18.10.24 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
95	Small Fab - 1	1 pcs	3/15/19		0.00	0.00	Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
100	Small Fab - 2 - B4B	1 pcs	3/15/19		0.00	0.20	Small Fab - 1 - B4B		MLL
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
110	QC 5	1 pcs	3/15/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		



Container No: S192440



Part: RBW6205G08931 - 3G

Job No: 190190

Serial No/Batch: S192440

Revision: 0

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/20/19

JUN 21 2019
DAS
40
9-89

Plex 6/20/19 4:16 PM dart.leclair.mathieu

				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - FG	1 pcs	3/15/19	0.00 0.00	QC 21 - FG - 21	DAS
				QC 21 - FG - 70	JUN 28 2019 70
				QC 21 - SA - 53	9-89

Part Op 100 - Small Fab 1-Glue placard RBW6205G08931-3G-7 to RBW6205G08931-3G-5 foam as per DWG. 2-Glue foam to Descriptions: case and pack case as per DWG.

110 - QC5- Inspect part completeness to step on W/O

130 - Identify as per dwg & Stock Location: _____

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
APP-1450-E	Case	1 Ea (1 ea)	100-Small Fab - 1	\$151891
RBW6205G08931-3G-3	Bottom Foam use in case APP-1450-E	1 Ea (1 ea)	100-Small Fab - 1	\$151893
RBW6205G08931-3G-5	Lid Foam use in case APP-1450-E	1 Ea (1 ea)	100-Small Fab - 1	\$151892
RBW6205G08931-3G-7	Location Placard	1 pcs (1 ea)	100-Small Fab - 1	\$139790
RBW6205G10151-3G -PO	Pusher	1 Ea (1 ea)	100-Small Fab - 1	\$168848
RBW6205G10251-3G -PO	Threaded Rod	1 pcs (1 ea)	100-Small Fab - 1	\$168843
RBW6205G10351-3G -PO	Guide	1 Ea (1 ea)	100-Small Fab - 1	\$168839
RBW6205G10451-3G -PO	Threaded Rod	1 Ea (1 ea)	100-Small Fab - 1	\$171511
RBW6205G10551-3G -PO	Hammer	1 Ea (1 ea)	100-Small Fab - 1	\$168833
RBW6205G10651-3G -PO	Stop	1 Ea (1 ea)	100-Small Fab - 1	\$168850

on order March 28

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
95-Small Fab - 1	APP-1450-E	1	15	1

Allocated Container Detail

Qty	Container No	Location	Init
1	S151891	ga062f	_____

100-Small Fab - 2 - B4B	RBW6205G08931-3G-3	1	1	1
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Allocated Container Detail

Qty	Container No	Location	Init
1	S151893	ga062f	_____

RBW6205G08931-3G-5	1	1	1
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Allocated Container Detail

Qty	Container No	Location	Init
1	S151892	ga062f	_____

RBW6205G08931-3G-7	1	1	1
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Allocated Container Detail

Qty	Container No	Location	Init
1	S192439	ga097	_____

RBW6205G10151-3G	1	0	1
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Allocated Container Detail

Qty	Container No	Location	Init
1	S168848	ga096	_____

RBW6205G10251-3G	1	0	1
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Allocated Container Detail

Qty	Container No	Location	Init
1	S168843	ga096	_____

RBW6205G10351-3G	1	0	1
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Allocated Container Detail

Qty	Container No	Location	Init
1	S168839	ga095	_____

RBW6205G10451-3G	1	0	1
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Allocated Container Detail

Qty	Container No	Location	Init
1	S171511	ga158	_____

RBW6205G10551-3G	1	0	1
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Allocated Container Detail

Qty	Container No	Location	Init
1	S168833	ga094	_____

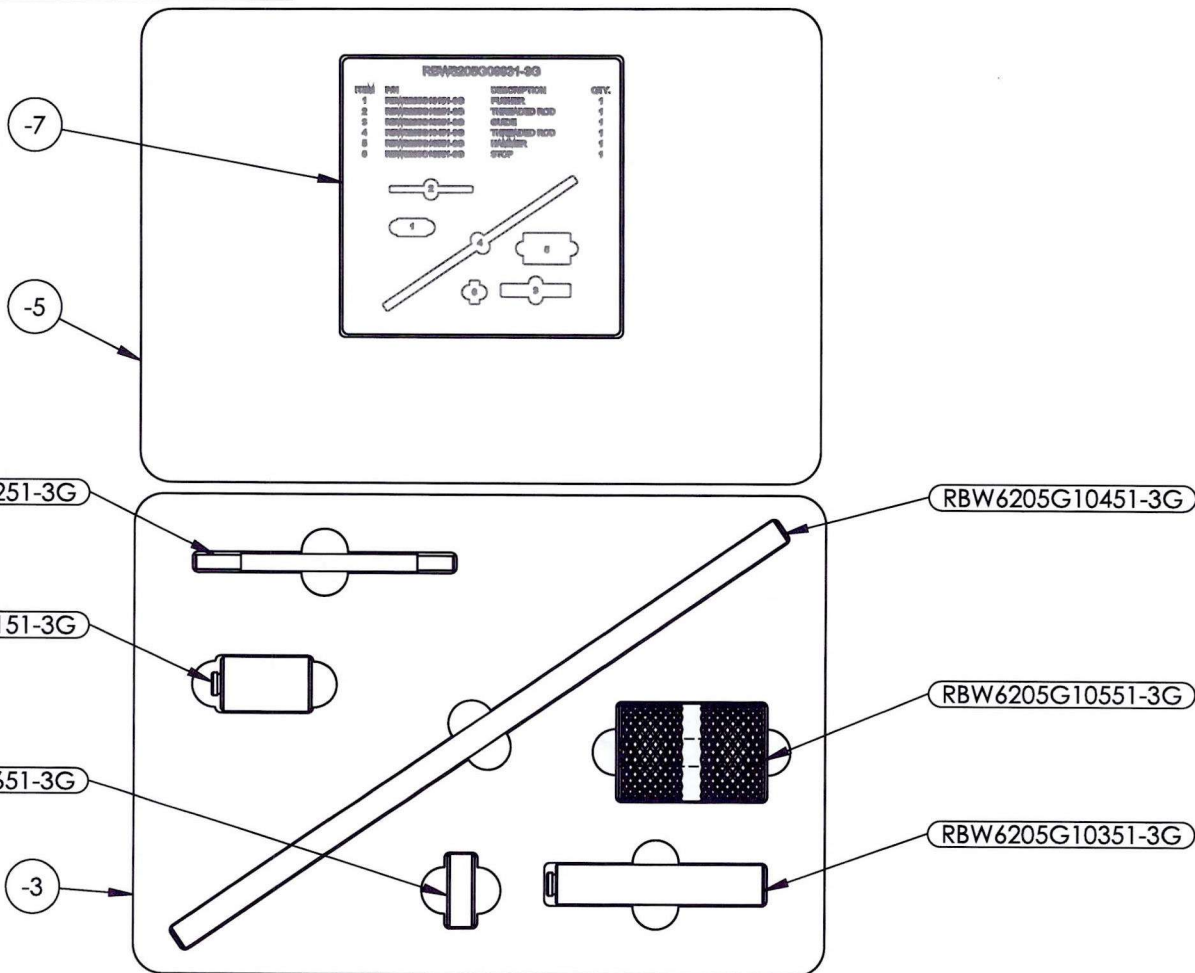
RBW6205G10651-3G	1	0	1
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Allocated Container Detail

Qty	Container No	Location	Init
1	S168850	ga094	_____

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL

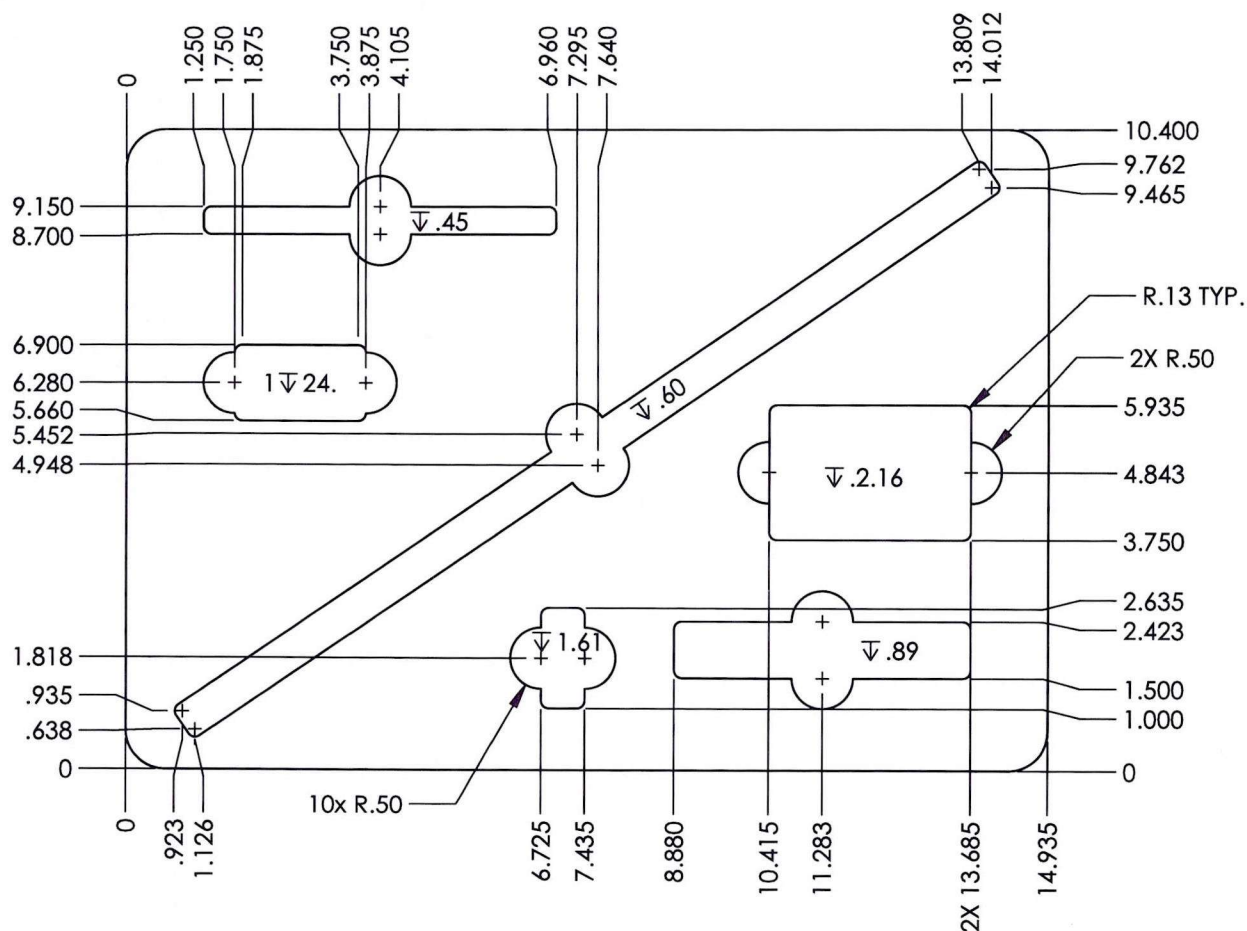


ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	PUSHER	4140 Q&T	RBW6205G10151-3G	
				1	THREADED ROD	12L14	RBW6205G10251-3G	
				1	GUIDE	4140 Q&T	RBW6205G10351-3G	
				1	THREADED ROD	12L14	RBW6205G10451-3G	
				1	HAMMER	SP	RBW6205G10551-3G	
				1	STOP	SP	RBW6205G10651-3G	
		B/O	-1	1	CASE	PLASTIC, BLACK	PELICAN #APP-1450-E	N/S
		B/O	-3	1	BOTTOM FOAM	Y20, BLACK	4-5/16 X 10-7/16 X 14-15/16 I.R. SPECIALTIES	2
		B/O	-5	1	LID FOAM	Y20, BLACK	1-13/16 X 10-1/4 X 14-11/16 I.R. SPECIALTIES	3
			-7	1	LOCATION PLACARD	PLASTIC	1/16 X 6 X 6	3

 RED BARN MACHINE	
TITLE M/R SCISSORS COUPLING R&R	
DWG NO. RBW6205G08931-3G	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	
DRAWN BY: CLOUGH APPROVED: <i>D. Weil</i> HEAT TREAT: FINISH: SPEC:	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:4	DATE 4/25/2012
SHEET 1 OF 4	

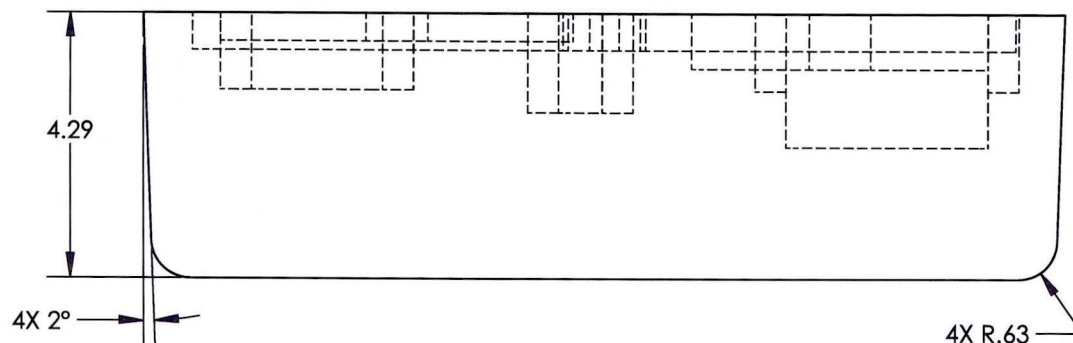
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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



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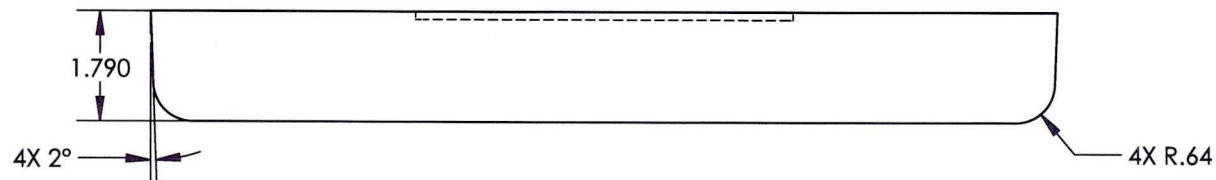
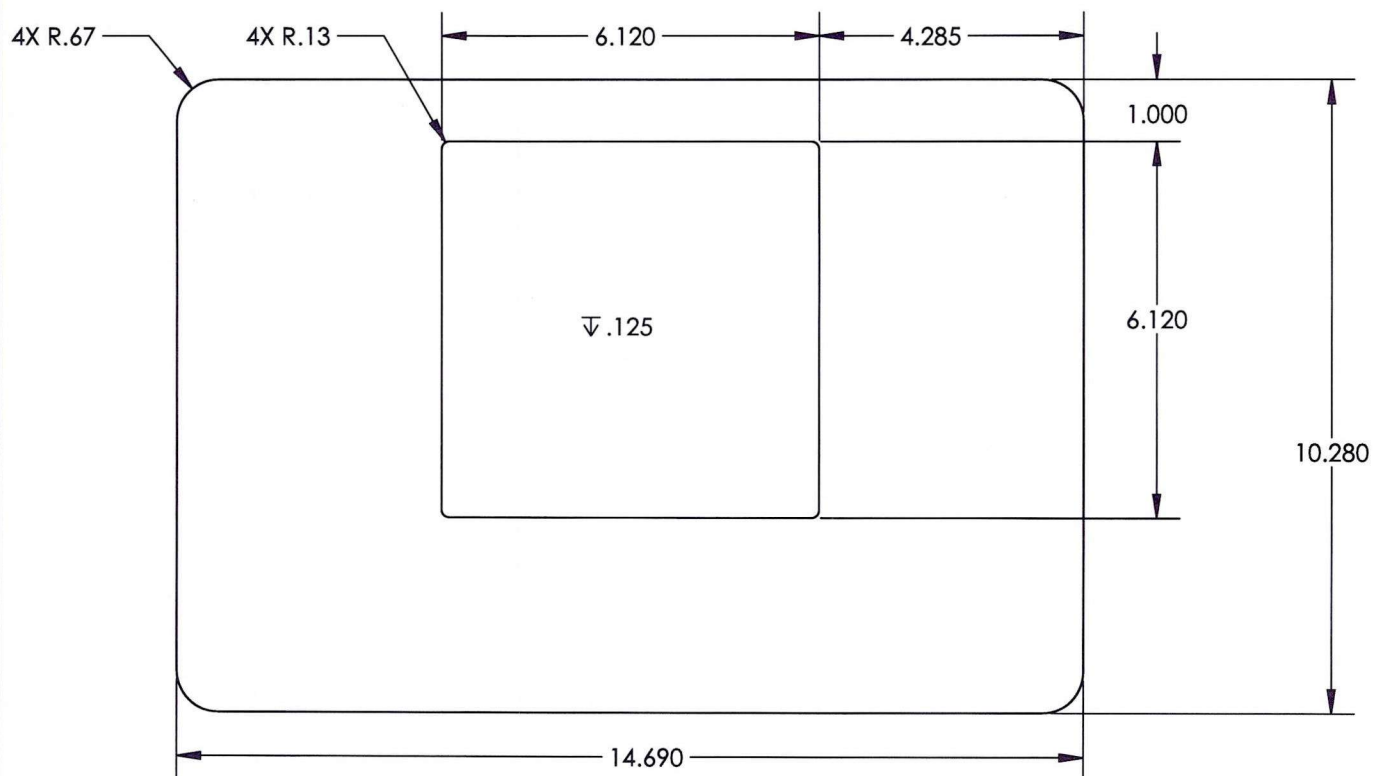
BOTTOM FOAM



 RED BARN MACHINE	
TITLE M/R SCISSORS COUPLING R&R	
DWG NO. RBW6205G08931-3G-3	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS XXX ± .005 XX ± .01 X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: CLOUGH APPROVED: <i>D Weil</i> HEAT TREAT: FINISH: SPEC:	
USED ON MODEL: AW139	
SCALE 1:3	DATE 4/25/2012
SHEET 2 OF 4	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL

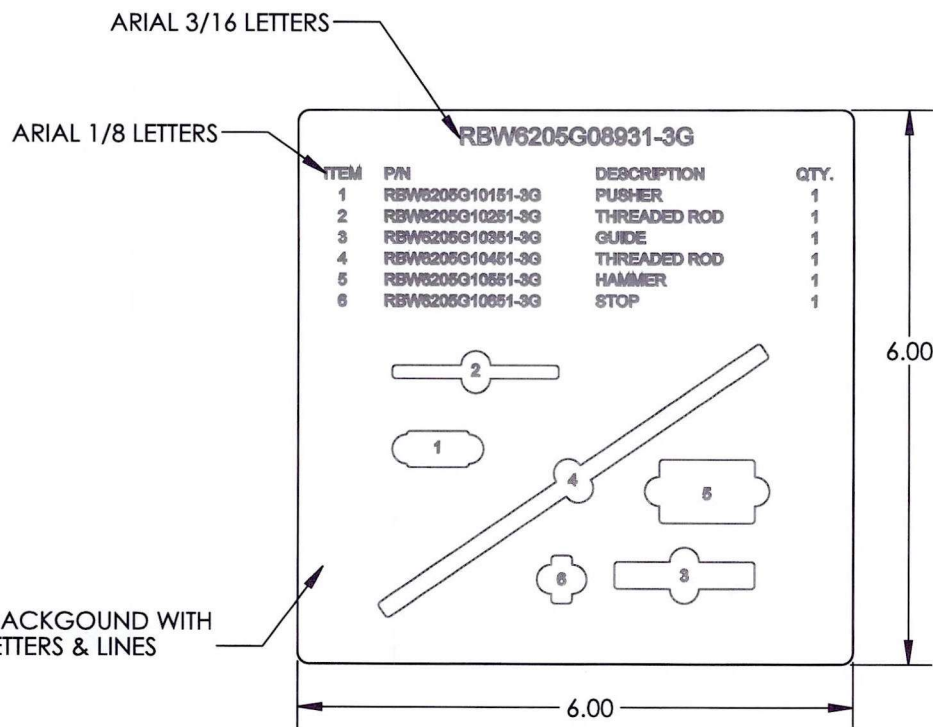


(-5)
LID FOAM

 RED BARN MACHINE	
TITLE M/R SCISSORS COUPLING R&R	
DWG NO. RBW6205G08931-3G-5	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	DRAWN BY: CLOUGH APPROVED <i>D Weil</i> HEAT TREAT FINISH
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC
SCALE 1:3	DATE 4/25/2012
SHEET 3 OF 4	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



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LOCATION PLACARD

 RED BARN MACHINE	
TITLE M/R SCISSORS COUPLING R&R	
DWG NO. RBW6205G08931-3G-7	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	FRACCTIONS ± 1/32 ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: CLOUGH APPROVED: <i>D. Weil</i> HEAT TREAT FINISH: SPEC: USED ON MODEL: AW139	
SCALE 1:2	DATE 4/25/2012
SHEET 4 OF 4	

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐		FAULT CATEGORY Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐			
Other/Details:					